

Industry Cross Comparison: Lightning 275 MTS Lightning 225 MTS Hurricane 220 MTS-C

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Everlast has never been a company to be satisfied copying and following the com- vince you that their product is the "First" or "Only" True multi-process design. Howpetition. In fact, it has always sought to push the edges of what can be done with In- ever, we've composed a list of side by side features so that you can see just what verter technology. Back in 2009, Everlast introduced it's first compact DC MIG, TIG they offer and what Everlast has to offer in "True" multi-process designs. and Stick Inverter based unit, years ahead of its competitors. Even after competi- We aren't afraid to flex a little here. In fact, if you want to remove any doubt about tors had begun to catch on to what Everlast was doing, and claiming that theirs was who remains supreme in Multi-Process design, take a look at our Hurricane 220 the "first" to the market, Everlast was already in it's second generation designs, add- MTS-C multi-process welder. It features incorporate a plasma cutter in it's design. ing DC HF start to it's DC products with foot pedal controls. In 2016, Everlast set to work and announced the industry's first MIG/TIG/Stick unit with both DC and AC output. Upon it's release it began a slow evolution of the Industry, with other companies following months and years later.

Now, in it's completely new 3rd generation design, the Everlast Lighting MTS line still leads the industry in this "All-In-One" design. Every company will try to con-

This reinforces Everlast's commitment to innovation and advancing design.

The Hurricane 220-MTS-C is a perfect, go anywhere design which is small enough to be carried to any jobsite with 120 or 240V 1 phase power. You can cut and weld with a single unit, in the shop or out on the job site. What a space saver!

Who has the hold on the Multi-Process market now? We do. Add to that our Industry leading 5 year warranty, the competition isn't even close.

Brand  Model Name	Everlast Lightning® 275 MTS	Everlast  Lightning® 225 MTS	Everlast  Hurricane® 220 MTS-C	Miller  Multimatic® 220	Lincoln PowerMI6® 220	HTP  Revolution 2500	ESAB  Rebel <sup>TM</sup> 205ic
Sku or Model #	LMTS-275	LMTS-225	HRCN-22D	907757	K-5379-1	REV2500STEEL  Revolution 2500	0558102240
Retail Price*  Input Voltage/Phase  Inrush Amperage (I <sub>1</sub> Max)  Avg. Rated Amperage (I <sub>1</sub> Eff)  OCV	\$2999.00 120/240V 1 Phase (+/- 10%) 50/60Hz 120V 1 Phase: 43A 240V 1 Phase: 48A 120V 1 Phase: 34A 240V 1 Phase: 38A 80V	\$2499.00 120/240V 1 Phase (+/- 10%) 50/60Hz 120V 1 Phase: 28A 240V 1 Phase: 31A 120V 1 Phase: 19A 240V 1 Phase: 17A	\$2999.00 120/240V 1 Phase (+/- 10%) 50/60Hz 120V 1 Phase: 28A 240V 1 Phase: 31A 120V 1 Phase: 17A 240V 1 Phase: 18A Welding: 68V Plasma:250V	\$4425.00  120/240V 1 Phase 50/60Hz  120V 1 Phase: Not Published 240V 1 Phase: 32A  120V 1 Phase: Not Published 240V 1 Phase: 15A  46V	\$3749.00 (Intro. Price)  120/230V 1 Phase 60Hz  120V 1 Phase: 21.4A 240V 1 Phase: 32.5A  120V 1 Phase: 14.2A 240V 1 Phase: 14.3A  V	\$5999.00 120/240V (208-240V) 1 Phase 50/60Hz 120V 1 Phase: 30A 240V 1 Phase: 30A 120V 1 Phase: 19.3A 240V 1 Phase: 15.5A	\$3037.47 120/230V (+/- 10%) Phase 50/60Hz 120V 1 Phase: 27.1A 230V 1 Phase: 29.6A 120V 1 Phase: 15.8A 230V 1 Phase: 14.8A
Programmable (Save Programs)  Dimensions (With Accessories/Handles Installed)  Weight (Bare Unit)  Plug/ Power Supply Cable Included  MIG (GMAW)	Save, Name and Lock Up to 30 Manual, Synergic and PowerSet Programs. (30 Total)  26.1" H X 11.9" W X 28" L  101 Lbs.  NEMA 6-50P with Cable and 120V Adapter.	Save, Name, and Lock Up to 30 Manual, Synergic and PowerSet Programs. (30 Total)  20.1" H X 11.9" W X 28" L  94 Lbs.  NEMA 6-50P with Cable and 120V Adapter.	Save, Name, and Lock Up to 30 Manual, Synergic and PowerSet Programs. (30 Total)  20.1" H X 11.9" W X 28" L  96 Lbs.  NEMA 6-50P with Cable and 120V Adapter.	X  17.5" H X 11.25" W X 21.5" L  56 Lbs.  Cable with Swapable NEMA 6-50 and 120V Adapter.  ✓	Save and Recall up to 10 Programs per Process.  15" H x 11" W x 24" L  51 Lbs.  NEMA 6-50P with Cable and 120V Adapter.	X  16.5° H x 11.75° W x 21° L  86 Lbs.  NEMA 6-50P with Cable and 120V Adapter.  ✓	Save and Recall up to 4 Programs per Process.  16" H x 9" W x 23" L  50 Lbs.  NEMA 6-50P with Cable and 120V Adapter.
Single Pulse MI6 (6MAW-P)  Double Pulse MI6* (6MAW-P)  Gas-Shielded Flux-Cored (FCAW-6)  Gasless Flux-Cored (FCAW-N6)  DC TI6 (6TAW)	X X ✓	X X ✓	X X ✓	X X ✓	X X ✓	(Steel is Limited to .030" Diameter Wire)  (Steel is Limited to .030" Diameter Wire)	X X ✓
DC Pulse TI6 (6TAW-P)  AC TI6 (6TAW)  AC Pulse TI6 (6TAW-P)  DC Stick (SMAW)  DC Double (Stair Stepped) Pulse TI6 (6TAW-P)	✓ ✓ ✓ ✓	✓ ✓ ✓ X	✓ ✓ ✓ X	✓ X ✓	✓ X ✓ X	✓ ✓ ✓ ✓	✓ X ✓
AC Stick (SMAW)  Plasma Cutting (PAC)  Professional/Auto/Synergic Function  Digital Screen	X  X  Level 2 PowerSet with Adv. Color- Coded  Graphics on all processes.  V  5.1° HD TET	Graphics on all processes. ✓	X  V  Level 2 PowerSet with Adv. Color- Coded Graphics on all processes.  V  5.1" HD TFT	X  X  Synergic Pulse and Auto-Set <sup>TM</sup> Elite  V  T*	X  X  Ready.Set.Weld. <sup>TM</sup> and ArcFX®   T* SD TFT	X X Easy Set <sup>TM</sup>	X X  ✓
One Screen Setup of Welding Functions/No Popup Menus  Gas Inlets  Selectable Units of Measure (Imperial vs. Metric)  Minimum Generator Size Recommended	5.1" HD TFT  2 (Separate MI6 and TI6 Inlets)  12,000W Surge Rating	5.1" HD TFT   2 (Separate MI6 and TI6 Inlets)   8,000W Surge Rating	5:1" HD TFT   2 (Separate MI6 and TI6 Inlets)   8,500W Surge Rating	T"  X  2 (Separate MI6 and TI6 Inlets)  X  12,500W Surge Rating	7° SD TFT  X  2 (Separate MI6 and TI6 Inlets)  ✓  Not Published	4.3" display with Separate LED Numeric Display  X  2 (Separate MI6 and TI6 Inlets)  √  7500W Continuous Rating	4.3° TFT Digital Display
Cooler Compatible (Cooler Receptacle Installed)  Fan Cooling  Ingress Protection Rating (IP)  Warranty	Continuous, Progressive Speed  21s  5 Years Parts and Labor	Continuous, Progressive Speed  21s  5 Years Parts and Labor	Continuous, Progressive Speed  21s  5 Years Parts and Labor  MIG Related Specific	On Demand  21  3 Years Parts and Labor  ations and Functions	On Demand  21s  3 Years Parts and Labor	Continuous, Progressive Speed (Advertised as On-Demand)  23s  3 Year Parts and Labor	√ On Demand 23s 3 Year Parts and Labor
Spool Gun Ready (Aluminum)  Push-Pull Ready (Aluminum)  Standard Gun Aluminum Feed with Liner/Drive Roll Change  Standard Included MIG Gun Series/Type/Amp Rating	10 Ft. 36 Series Air-Cooled 320A	10 Ft. 24 Series Air-Cooled 250A	√ √ 10 Ft. 24 Series Air-Cooled 250A	X X 10 Ft. MDX <sup>TM</sup> 100 Air-Cooled 100A	X X 10 Ft. Magnum® Pro 150L Air-Cooled !50A	Must Add Optional Control Board  X  10 Ft. 24 Series Air-Cooled 250A	X  10 Ft. TWECO® Fusion 180 Air-Cooled 180A
MIG Rated Duty Cycle  MIG Rated Output Range  Maximum Wire Feed Speed  MIG Drive Roller Type  Installed Drive Roller Size	120V: 60% @ 150A 240V: 60% @ 275A 120V: 30-150A/15.5-21.5V 240V: 30-275A/15.5-27.8V 600IPM 4 Roller, All Metal .035~045~ Steel	120V: 35% @ 125A 240V: 35% @ 225A 120V: 30-125A/15.5-20.3V 240V: 30-225A/15.5-26.4V 600IPM 2 Roller, All Metal .035~045~ Steel	120V: 35% @ 125A 240V: 35% @ 225A 120V: 30-125A/15.5-20.3V 240V: 30-225A/15.5-26.4V 600IPM 4 Roller, All Metal .035~045~ Steel	"240V: 30-230A/ Volt Range Not Published 600IPM  2 Roller, All-Metal .023"035" Steel (.030" also used for .035" wire)	120V: 40% @ 95A 240V: 15% @ 230A 120V: 20-125A/ 15-? (Max Voltage Not Published) 240V: 20-230A/ 15-25.5V 512IPM <b>2</b> Roller, All-Metal .023~035~ Steel Plus .035~045~ Flux-Cored	120V: 40% @ 120A 240V: 25% @ 200A 120V: 15-120A/14.75-20V 240V: 15-220A/14.75-25V 630 IPM 2 Roller, Plastic and Metal .030*035* Steel	120V: 20% @ 115A 240V: 25% @ 205A 120V: 14.5-130A/14.5-20.5V 240V: 14.5-205A/14.5-26V 475 IPM 2 Roller, Metal .023~035~ Steel (.023030~ Installed)
Wire Feeder Location/Type  Spool Size  MI6 Pre Flow/Post Flow Timer  MI6 Start WFS  MI6 End WFS/ Crater Fill	Internal  12" and 8"  Adjustable  Adjustable	Internal  4" and 8"   Adjustable  Adjustable  Adjustable	Internal  4" and 8"  Adjustable  Adjustable  Adjustable	Internal  4" and 8"  X  X	Internal  4" and 8"  Adjustable  X	Internal  8°  Adjustable  Adjustable  Adjustable	Internal  4" and 8"  Adjustable  X
MIG Up Slope Timer  MIG Down Slope Timer  Hot Start Duration	Adjustable  Adjustable  Adjustable  Adjustable	Adjustable  Adjustable  Adjustable  Adjustable	Adjustable   Adjustable  Adjustable  Adjustable  X	X X X	X  Adjustable (Crater Downslope Time to Default Arc Termination Setting)	Available to Adjust in 4TS Only   Adjustable (Depicted as Start Time)   Adjustable (Crater DownSlope Time to Default Arc Termination Setting)	X X
End (Crater Fill Slope or Crater Fill Duration (Timer)  Pulse MI6 Pinch/Droplet Size Control (For Pulse)  Pulse Arc Length Trim	X X X	X X X	X X X	X X	Adjustable  X	Adjustable  Adjustable  Adjustable  X  Pinch Effect Term on this unit refers to Burnback, not to droplet size control. See Burn Back.	X X
MIG Spot and Stitch Timer  MIG Inductance  MIG Gas Purge	Spot and Stitch  Adjustable in All Modes	✓ Spot and Stitch ✓ Adjustable in All Modes	√ Spot and Stitch √ Adjustable in All Modes √	X X X	✓ Spot ✓ Adjustable (Short Circuit Pinch Control) X	Adjustable  Spot and Stitch  Adjustable only in Manual Control Mode  Available only in Manual Control Mode	√ Spot and Stitch √ Adjustable X
MIG Run-In Function  MIG Wire Jog Function (Fast Feed of Wire, No Gas Flow)  MIG Remote Functions  MIG Burn Back Control Timer	Available in All MI6 Modes  2T/4T	✓ Available in All MI6 Modes  2T/4T ✓	✓ Available in All MI6 Modes  2T/4T ✓	X X 2T X	✓ X 2T/4T ✓	Tied to Wire Feed Start Speed  Available only in Manual Control Mode  2T/4T/4T5  Referred to as "Pinch"	X  Activates Automatically When Trigger is Held Down with No Attempt to Start Arc  2T/4T
Standard TI6 Torch Series/Type/ Amp Rating  TI6 Duty Cycle <b>a</b> 104° F/ 40° C	Included 12.5 Ft. 18 Series Straight- Neck Water-Cooled 350A, with Remote On/Off Switch. (Additional Air-Cooled and Water-Cooled Torches Available as Options)  120V: 60% @ 150A	Air-Cooled 200A, with Remote On/Off Switch.  (Additional Air-Cooled and Water-Cooled Torches Available as Options)  120V: 60% @ 125A	Included 12.5 Ft. 26 Series Straight- Neck Air-Cooled 200A, with Remote On/Off Switch.  (Additional Air-Cooled and Water-Cooled Torches Available as Options)  120V: 60% @ 125A	Included 12.5 Ft. 17 Series Straight Neck Air-Cooled 150A	Included 12.5 Ft. 17F Series Flex Neck Air-Cooled 150A 120V: 40% @ 125A	Indcluded: 12.5 Ft. CK 17 Series Straight Neck Air-Cooled 150A	Optional 17 Series Air-Cooled TI6 Torch 120V: 40% a 105A
TIG Rated Amp Output Range  TIG Start Type  TIG Foot Pedal and/or Remote Capable	240V: 60% a 275A  120V: DC 10-150A AC 15-150A 240V: DC 10-275A AC 15-275A  HV (Electronic HF), Live Lift, Remote Lift   Corded Pedal Included in Standard Package, Wireless Pedal Optional.	240V: 35% a 225A  120V: DC 10-125A AC 15-125A 240V: DC 10-185A AC 15-275A  HV (Electronic HF), Live Lift, Remote Lift   Corded Pedal Included in Standard Package, Wireless Pedal Optional.	240V: 35% @ 225A 120V: DC 10-125A AC 20-125A 240V: DC 10-185A AC 20-275A HV (Electronic HF), Live Lift, Remote Lift	240V: 20% @ 210A  120V: DC/AC 20-140A 240V: DC/AC 20-210A  HF (Electronic), Live Lift, or Remote Lift Start   Corded Pedal Included in Standard MI6 Only Package. Wireless Pedal Optional.	240V: 20% a 210A  120V: AC/DC 20-140A 240V: AC/DC 20-210A  HF (Electronic) or Remote Lift Start   Corded Pedal Included in Standard Package.  Wireless Pedal Optional.	240V: 20% 250A  120V: AC/DC 5-150A  120V: AC/DC 5-250A  HF (Electronic) or Remote Lift  X  Optional, not in Standard Package	240V: 25% 250A  120V: DC 5-105A AC 10-105A 240V: AC/DC: 5-250A  HF (Electronic), Live Lift, or Remote Lift Start   Corded Pedal Included in Standard Package.
Remote Modes  TIG AC Frequency Adjustment  TIG AC Balance Adjustment	2T/4T/2Twith Amp Control on Torch/ 4T with Amp Control on Torch.   20-250Hz  10-70% of Electrode Positive	✓ 2T/4T/2Twith Amp Control on Torch/ 4T with Amp Control on Torch  ✓ 20-200Hz  ✓ 20-70% of Electrode Positive	2T/4T/2Twith Amp Control on Torch/ 4T with Amp Control on Torch	Remote/Panel Control	2T/4T/Pedal  V 50-200Hz  V 60-90% of Electrode Negative (10-40% of E.P.)	X 2T/4T/Remote V Up to 100A: 20-400Hz Over 100A: 20-200Hz V 10-90% of Electrode Negative (90 to 10% E.P.)	X Remote Only  ✓ 25-400Hz  60-90% of Electrode Negative (10-40% E.P.)
TIG AC Wave Form Selections  TIG AC Amplitude Adjustment  TIG Gas Flow Control Type  TIG Pre Flow/Post Flow Timer  TIG Start/End Amps	4 (Adv. Square, Soft Square, Triangle, Sine)  X  Built-In Gas Solenoid  Adjustable Pre and Post Flow	3 (Adv. Square, Soft Square, Triangle)  X  Built-In Gas Solenoid  Adjustable Pre and Post Flow	3 (Adv. Square, Soft Square, Triangle)  X  Built-In Gas Solenoid  Adjustable Pre and Post Flow	X  Built-In Gas Solenoid  Adjustable Post Flow Only	X  Built-In Gas Solenoid  Adjustable Pre and Post Flow	2 (Square, Triangle)  X  Built-in Gas Solenoid  Adjustable Pre and Post Flow	X  Built In Solenoid  Adjustable Pre and Post Flow
TI6 Up/Down Slope Timer  TI6 Pulse Frequency  TI6 Pulse Time-On (Duty Cycle)	Adjustable  Adjustable  Adjustable  Adjustable, DC 0-500Hz 0-150 Hz AC	Adjustable  Adjustable  Adjustable  Adjustable, DC 0-250Hz 0-150 Hz AC.	Adjustable  Adjustable  Adjustable  Adjustable, DC 0-250Hz 0-150 Hz AC.	X  X  Adjustable, DC .1-150 Hz No AC Pulse.	X  X  Adjustable, 1-100Hz	Adjustable Start Amp Plus Surge Amperage Func. No End Amperage Setting for Crater Fill  Adjustable Down Slope Only  Adjustable, DC .4 to 999Hz AC .4-20Hz	Adjustable Starting Amperage for Pedal/Remote No End Amperage Setting for Crater Fill   Adjustable  Adjustable DC .1-500Hz No AC Pulse
TIG Pulse Amperage Adjustment  TIG Pulse Wave Forms (DC)  AC Advanced Pulse (Hybrid AC/DC Pulse for Aluminum)	Adjustable, 5-95%  Adjustable, 10-100%  Square, Sine, Triangle  Adv. AC Freq. is 10Hz max due to practical limitations of the intent of application.	Adjustable, 5-95%  ✓ Adjustable, 10-90%  Square, Sine, Triangle  X	Adjustable, 5-95%   Adjustable, 10-90%  Square, Sine, Triangle  X	X X X	Adjustable, 10-90%  Adjustable, 10-90%  X	Adjustable, 10-90%  Adjustable, 10-90%  X	Adjustable 1-99%  Adjustable, 1-99%  X
Stick Duty Cycle  Stick Rated Amp Output Range  Electrode Holder Included	120V: 35% @ 100A 240V: 35% @ 225A 120V: 10-100A 240V: 10-225A	120V: 35% @ 100A 240V: 35% @ 185A 120V: 10-100A 240V: 10-185A	Stick Related Specific  120V: 35% @ 100A 240V: 35% @ 185A  120V: 10-100A 240V: 10-185A	120V: 40% @90A 240V: 15% @ 200A 120V: 30-90A 240V: 30-200A	120V: 40% @85A 240V: 15% @ 200A 120V: 30-90A 240V: 30-200A	120V: 40% @ 110A 240V: 25% @ 200A 120V: 10-110A 240V: 10-200A	120V: 40% @ 75A 240V: 25% @ 170A 120V: 16-130A 240V: 16-180A
Stick Hot Start Intensity Adjustment  Stick Hot Start Time Adjustment  Stick Arc Force Control (DI6) Adjustment  Stick VRD (Voltage Reduction for Safety)	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓ ✓ ✓	<ul> <li>✓</li> <li>✓</li> <li>✓</li> <li>✓</li> </ul>	<ul><li>✓</li><li>X</li><li>✓</li><li>X</li></ul>	<ul><li>✓</li><li>X</li><li>✓</li><li>X</li></ul>	X X ✓ ✓	X  V Output can be switched off in-mode.
Stick Anti-Stick (Stuck Rod Release)  E6010/ Cellulose Capable  Stick Remote Control Capability  Stick Pulse	✓ ✓ ✓ X	✓ ✓ ✓ X	X	X X X X	✓ ✓ X	Only 6011 Listed	X  X  X
Plasma Duty Cycle  Plasma Rated Output Range  Plasma Torch Type	X X X	X X X	120V: 60% @ 25A   240V: 60% @ 40A   120V: 20-25A/88-90V   240V: 20-40A/88-96V   12.5 Ft. iPT 40 with Quick Connect Design	X X X X	X X X	X X X	X X X
Pilot Arc  Type of Arc Start  Suitable for CNC use  Recommended Compressor Size	X X X	X X X	Yes  Touchless, Blow-Back Piston Design (Non HF Start)  X  Hand-Cut Use Only  4.5 CFM @ 90PSI	X X X	X X X	X X X	X X X
Recommended Cutting Pressure  Low Air Pressure Safety Cut-Out	X	X		X	X	X	X

NOTICE: All information has been collected from supplied brochures, manuals, videos and other forms of documents available from the manufacturer of each product being compared. While every effort has been made to ensure accuracy, some errors may exist in documentation as a result due to rapid changes in the industry and inaccuracies in cited media. Some information may be revised by each manufacturer after the time of publication of this document. This document should only be used for the purposes of basic initial comparisons. The customer should do further independent research on each model of interest before making final purchase decisions. All prices are based on manufacturer's retail price as of 8-12-2025.

Due to rapid changes and fluctuations in the industry, all specifications, prices and models may change without notice.

\*Prices are based on listed retail prices of manufacturer on publication date. Actual individual/volume purchase price may vary.

\*\*Some data not available or published in media at the time of this document's publication.