PowerTIG 200DV

GTAW-P/SMAW



Proven, affordable performance is here.

IGBT AC/DC

Not all TIG welding jobs are convenient. Sometimes you just aren't close enough to a 240V outlet to be able to use your TIG without bringing in a large generator. The PowerTIG 200DV easily resolves this problem with 120V/240V dual voltage operating capability. power. This allows you to maximum versatility by delivering go anywhere performance without lugging large equipment around. The 120V performance allows you to weld up to 125 amps. That's good enough to weld 3/16" aluminum in a single pass, and more with multiple passes.

The PowerTIG 200DV has all the features you'd expect from much more expensive welders. It gives you the ability to perform most everyday welding tasks. In fact it goes beyond the ordinary with an industrial class duty cycle of 60% at maximum power in both 120V and 240V modes.

FEATURES THAT MAKE SENSE.

Features that have a purpose

- Dependable Fairchild IGBT components offer excellent performance and long service life.
- NEW! Redesigned user control panel has been color coded and arranged for convenience.
- NEW! Improved, redesigned plastic panels to help protect welder from damage.
- Heavy Duty High Frequency control components for improved arc starting and reduced maintenance.
- Standard DINSE 50 style power connectors for industry cross compatibility of torches and fittings.
- No hidden menus or controls. Everything is viewable and adjustable without having to go through complicated adjustment procedures.
- **NEW!** 120V/240V Dual Voltage design for maximum flexibility on any job site.

Features that perform

- Generous AC balance control offers more control over cleaning and penetration.
- Wide range of AC Frequency control improves arc

- focus and control while welding aluminum.
- Lift start feature for operation in welding environments where HF use is restricted or unwanted.
- Fully adjustable pulse up to 150 Hz in AC and DC modes.
- 2T/4T control allows use of remote torch switch or torch amptrol when using a foot pedal isn't practical.
- Preflow/Post-flow time is fully adjustable for maximum shielding before and after the weld.
- Stick with adjustable arc force control (DIG) improves arc performance and spatter control.
- Auto-adaptive hot start feature for stick improves arc initiation, reducing electrode sticking.

Features that stand out

- Quick gas connect makes torch connection easy.
- Industrial 60% duty cycle in TIG mode on single phase 240V at maximum operating Amps.
- Digital display displays maximum preset amperage and changes to display actual output while welding.
- Welding package includes torches, and regulator.

POWER SPECIFICATIONS

PROCESS: GTAW-P, SMAW INPUT: 120-240V 1 Phase, 50/60Hz TIG OUTPUT 240V: DC:5-200A/10.2-18V AC: 20-200A/10.8-18V STICK OUTPUT 120V: 5-100A/20.2-24V DUTY CYCLE STICK: 35%@100/160A, 60%@80A/135A, 100%@60A/105A VRD: NONE

MAX CURRENT: @110V:31A @220V: 34A DUTY CYCLE TIG: 60%@125/200A, 100%@100A/160A TIG OUTPUT 120V: DC: 5-125A/10.2-15V AC: 20-125A/10.9V-15V STICK OUTPUT 240V: 5-160A, 20.2-26.4V TIG OCV: 70V

INVERTER TYPE: Fairchild IGBT

DIMENSIONS: 9"Wx24"Lx17"H WEIGHT: 62 lbs., unit only PROTECTION CLASS: IP21S INSULATION GRADE: F STICK OCV: 70V



1-877-755-9353

ORDER PUBLICATION: 20023 DEC. 2013

PowerTIG 200DV

GTAW-P/SMAW













12.5 ft Everlast 26 Series
Air-Cooled TIG Torch

300 Amp Work Clamp Cable Assembly 10ft.

300 Amp Stick Electrode Holder 10ft.

Everlast Argon/ Argon/CO2 Regulator

Everlast Foot Pedal

TIG Consumable Starter Kit

Actual appearance and quantity of accessories may vary.



Performance Specifications:

AC Frequency	20-250Hz
AC Balance	30-70% of EP
DC Pulse Frequency	.5-150Hz
AC Pulse Frequency	.5-150Hz
Pulse Time On Balance	10-90%
Pulse Amps Ratio	5-95%
Minimum DC Start	5 Amps (±2 A)
Minimum AC Start	20 Amps (±2 A)
Preflow Time	0-10 Seconds
Postflow Time	0-25 Seconds
Up Slope Time	Fixed
Down Slope Time	Fixed
Start Amps	Fixed
End amps	Fixed
Stick Arc Force Control	0-100%
Stick Hot Start Time	Auto-adaptive
Stick Hot Start Intensity	Fixed
2T/4T Control	Yes
Wave Form	Adv. Square Wav
Safety/ Unit Protection Features:	

Yes Yes Breaker Type

All specifications subject to change without notice.



RECOMMENDED OPTIONS



SKU # PC-300

Everlast PowerCool 300 Water Cooler for up to 350 Amps of Power. Includes Quick Connects for Torch.



SKU # PCT-250

Everlast PowerCart Roll Around Cart with gas cylinder space and lower water cooler berth.



SKU # 47k-SSCFP

US made foot pedal to fit Everlast PowerTIG inverter welders



All Everlast PowerTIG welders are covered by a 5 year parts and labor warranty.



Over Temperature Warning
Over Current Warning
Switch

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